SAFETY DATA SHEETS

This SDS packet was issued with item:

074299764

The safety data sheets (SDS) in this packet apply to the individual products listed below. Please refer to invoice for specific item number(s).

074309613 074315818

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

074261004 074290896 074298998 074299756 074299772 074299780 074310538 074314266 074319307



SAFETY DATA SHEET

Optibond™ Solo Plus

Section 1. Identification

GHS product identifier

: Optibond™ Solo Plus

Other means of identification

: Not available.

Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Dental product

Area of application : Professional applications.

Manufacturer : Kerr Corporation

> 1717 West Collins Avenue Orange, CA 92867-5422

Telephone no.: 1-800-KERR-123

e-mail address of person responsible for this SDS

: edwin.varela@kavokerrgroup.com

Emergency telephone number (with hours of

operation)

: CHEMTREC® (24 hours) U.S. : 1-800-424-9300 International: +1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Health effects are based on the uncured material.

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation and Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 51.4%

GHS label elements

Hazard pictograms







Signal word : Danger

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Section 2. Hazards identification

Hazard statements

: Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction. May cause respiratory irritation. May cause drowsiness and dizziness.

Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

Get medical attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Avoid contact with skin and clothing. Wash thoroughly after handling.

Hazards not otherwise

: Prolonged or repeated contact may dry skin and cause irritation.

classified

Section 3. Composition/information on ingredients

Substance/mixture
Other means of
identification

: Mixture: Not available.

CAS number/other identifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	Other names	%	CAS number
ethanol	ethanol	10-30	64-17-5
2-hydroxyethyl methacrylate	2-hydroxyethyl methacrylate	10-30	868-77-9
2-hydroxy-1,3-propanediyl bismethacrylate	2-hydroxy-1,3-propanediyl bismethacrylate	1-5	1830-78-0
alkali fluorosilicates(Na)	disodium hexafluorosilicate	0.1-1	16893-85-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

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Section 4. First aid measures

Description of necessary first aid measures

Eye contact : No special me

: No special measures are required. In case of contact with eyes, rinse immediately with

plenty of water. Get medical attention if symptoms occur.

Inhalation : No special measures required. If inhaled, remove to fresh air. Get medical attention if

symptoms occur.

Skin contact: No special measures required. In case of contact, immediately flush skin with plenty of

water. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is

conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Get medical attention if adverse health effects persist or

are severe.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and

dizziness. May cause respiratory irritation. Exposure to decomposition products may

cause a health hazard. Serious effects may be delayed following exposure.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

: Can cause central nervous system (CNS) depression. Irritating to mouth, throat and

stomach.

Over-exposure signs/symptoms

Ingestion

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : In case of major fire and large quantities: No action shall be taken involving any

personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: In case of fire, use water spray (fog), foam, dry chemical or CO₂.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

: In case of major fire and large quantities: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Low release. For professional use only. Handling of product in very small amounts or in situations where release is highly unlikely

For emergency responders: Low release. See also the information in "For non-emergency personnel".

Environmental precautions

: Low release. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Large spill

Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

No special measures are required for small quantities under normal and intended conditions of product use. For professional use only. Put on appropriate personal protective equipment (see Section 8). Handle with care and dispose in a safe manner.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethanol	ACGIH TLV (United States, 6/2013).
	STEL: 1000 ppm 15 minutes.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 1000 ppm 8 hours.
	TWA: 1900 mg/m ³ 8 hours.
	NIOSH REL (United States, 10/2013).
	TWA: 1000 ppm 10 hours.
	TWA: 1900 mg/m³ 10 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 1000 ppm 8 hours.
	TWA: 1900 mg/m³ 8 hours.
alkali fluorosilicates(Na)	ACGIH TLV (United States, 6/2013).
	TWA: 2.5 mg/m³, (as F) 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 2.5 mg/m³, (as F) 8 hours.
	OSHA PEL Z2 (United States, 2/2013).
	TWA: 2.5 mg/m ³ 8 hours. Form: Dust
	OSHA PEL (United States, 2/2013).
	TWA: 2.5 mg/m³, (as F) 8 hours.

Appropriate engineering controls

: No special measures are required for small quantities under normal and intended conditions of product use.

Environmental exposure controls

: No special measures are required for small quantities under normal and intended conditions of product use.

Individual protection measures

Hygiene measures

: No special measures are required for small quantities under normal and intended conditions of product use.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: No special measures are required for small quantities under normal and intended conditions of product use.

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Section 8. Exposure controls/personal protection

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: No special measures are required for small quantities under normal and intended conditions of product use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]
Color : Yellow. [Light]

Odor : Fruity.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: 18°C (64.4°F) [Ethanol]

Evaporation rate : Not available.

Flammability (solid, gas) : Not applicable.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure: Not available.Vapor density: Not available.

Relative density : ~1.25

Solubility : Partially soluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid : Keep away from heat, sparks and flame.

Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Oral	Rat	7 g/kg	-
2-hydroxyethyl methacrylate	LD50 Oral	Rat	4230 mg/kg	-
alkali fluorosilicates(Na)	LD50 Oral	Rat	125 mg/kg	-

Conclusion/Summary

: Based on the criteria of the protocol, this product is considered non-cytotoxic per ISO 10993-5.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	0.066666667 minutes 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	400 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
alkali fluorosilicates(Na)	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
ethanol	-	1	-
alkali fluorosilicates(Na)	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

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Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
ethanol	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
2-hydroxyethyl methacrylate	Category 3	Not applicable.	Respiratory tract irritation
2-hydroxy-1,3-propanediyl bismethacrylate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethanol alkali fluorosilicates(Na)	5 - 7		liver bones and teeth

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and

dizziness. May cause respiratory irritation. Exposure to decomposition products may

cause a health hazard. Serious effects may be delayed following exposure.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: Can cause central nervous system (CNS) depression. Irritating to mouth, throat and

stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

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Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral Dermal Inhalation (vapors)	3581.7 mg/kg 14580 mg/kg 145.8 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ethanol	Acute EC50 17.921 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 2000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 25500 µg/l Marine water	Crustaceans - Artemia franciscana - Larvae	48 hours
	Acute LC50 42000 µg/l Fresh water	Fish - Oncorhynchus mykiss	4 days
	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki - Larvae	12 weeks
2-hydroxyethyl methacrylate	Acute LC50 227000 μg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
alkali fluorosilicates(Na)	Acute LC50 49000 μg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2-hydroxyethyl methacrylate	301C Ready Biodegradability - Modified MITI Test (I)	92 to 100 % - 14 days	-	-

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Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily
2-hydroxyethyl methacrylate	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethanol	-0.35	-	low
2-hydroxyethyl methacrylate	0.42		low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1170	UN1170	UN1170
UN proper shipping name	Ethanol solution	ETHANOL SOLUTION	Ethanol solution
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Additional information	Limited quantity Yes.	Emergency schedules (EmS) F-E, S-D	Passenger and Cargo Aircraft Quantity limitation: 5 L Packaging instructions: 353
	Packaging instruction Passenger aircraft Quantity limitation: 5 L Cargo aircraft	Special provisions 144	Cargo Aircraft Only Quantity limitation: 60 L Packaging instructions: 364 Limited Quantities - Passenger Aircraft Quantity
	Quantity limitation: 60 L Special provisions		limitation: 1 L Packaging instructions: Y341
	24, IB2, T4, TP1		Special provisions A3, A58, A180

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Section 14. Transport information

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) PAIR: mequinol

Commerce control list precursor: alkali fluorosilicates(Na)

United States inventory (TSCA 8b): Not determined.

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals (Precursor Chemicals)

: Not listed

DEA List II Chemicals

(Essential Chemicals)

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

> Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
ethanol 2-hydroxyethyl methacrylate 2-hydroxy-1,3-propanediyl	10-30 10-30 1-5	Yes. No. No.	No. No. No.	No. No. No.	Yes. Yes. Yes.	Yes. No. No.
bismethacrylate alkali fluorosilicates(Na)	0.1-1	No.	No.	No.	Yes.	Yes.

SARA 313

Not applicable.

State regulations

Massachusetts : The following components are listed: ETHYL ALCOHOL; SODIUM SILICA FLUORIDE;

MINERAL WOOL FIBER

New York : None of the components are listed.

The following components are listed: ETHYL ALCOHOL; ALCOHOL; SODIUM **New Jersey**

FLUOROSILICATE; SILICATE(2-), HEXAFLUORO-, DISODIUM

Pennsylvania : The following components are listed: DENATURED ALCOHOL

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Section 15. Regulatory information

California Prop. 65

WARNING: This product contains a chemical or chemicals known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
methanol	No.	Yes.		23000 μg/day (ingestion) 47000 μg/day (inhalation)

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of

revision

: 10/16/2014

Date of previous issue

: No previous validation

Version
Prepared by

: 1 : IHS

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

12/13

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

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Section 16. Other information

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : HCS (U.S.A.)- Hazard Communication Standard

International transport regulations

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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SAFETY DATA SHEET

Gel Etchant

Section 1. Identification

GHS product identifier

Other means of identification

Gel EtchantNot available.

Product type : Gel.

Relevantidentifiedusesofthesubstanceormixtureandusesadvisedagainst

Product use : Etching gel.

Area of application : Professional applications.

Manufacturer : Kerr Corporation

1717 West Collins Avenue Orange, CA 92867-5422

Telephone no.: 1-800-KERR-123

e-mail address of person responsible for this SDS

: edwin.varela@kavokerrgroup.com

Emergency telephone number (with hours of

operation)

: CHEMTREC® (24 hours) U.S.: 1-800-424-9300 International: +1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 CARCINOGENICITY - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 1.2%

GHSlabelelements

Hazard pictograms





Signal word

: Danger

Hazard statements

: Causes severe skin burns and eye damage.

Suspected of causing cancer.

Precautionarystatements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling.

Date of issue/Date of revision: 12/08/2014Date of previous issue: No previous validationVersion: 1

Section 2. Hazards identification

Response

: IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Do not taste or swallow. Wash thoroughly after handling.

Hazards not otherwise classified

: Causes digestive tract burns.

Section 3. Composition/information on ingredients

Substance/mixture

Other means of identification

: Not available.

: Mixture

CASnumber/otheridentifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	Other names	%	CAS number
Phosphoric acid Cobalt aluminate blue spinel	orthophosphoric acid Cobalt aluminate blue spinel	30-60 0.1-1	7664-38-2 1345-16-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

<u>Descriptionofnecessarvfirstaidmeasures</u>

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First aid measures

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Mostimportantsymptoms/effects.acuteanddelaved

Potentialacutehealtheffects

Eye contact : Causes serious eye damage.

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory

system.

Skin contact : Causes severe burns.

Ingestion: Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and

stomach.

Over-exposuresigns/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed. if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishingmedia

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

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Section 5. Fire-fighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide phosphorus oxides metal oxide/oxides

hydrogen.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personalprecautions.protectiveequipmentandemergencyprocedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methodsandmaterialsforcontainmentandcleaningup

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautionsforsafehandling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 20 to 25°C (68 to 77°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Controlparameters

Occupational exposure limits

Ingredient name Exposure limits	
Phosphoric acid	ACGIH TLV (United States, 6/2013).
·	TWA: 1 mg/m ³ 8 hours.
	STEL: 3 mg/m³ 15 minutes.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 1 mg/m³ 8 hours.
	STEL: 3 mg/m³ 15 minutes.
	NIOSH REL (United States, 10/2013).
	TWA: 1 mg/m³ 10 hours.
	STEL: 3 mg/m³ 15 minutes.
	OSHA PEL (United States, 2/2013).
	TWA: 1 mg/m ³ 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

<u>Individualprotectionmeasures</u>

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skinprotection

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Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Gel]

Color : Blue.
Odor : Odorless.
Odor threshold : Not available.

pH : 1

Melting point: Not available.Boiling point: Not available.Flash point: Not available.Evaporation rate: Not available.Flammability (solid, gas): Not applicable.Lower and upper explosive: Not available.

(flammable) limits

Vapor pressure : Not available.
Vapor density : Not available.
Relative density : Not available.

Solubility : Soluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Density : 1 g/cm³

Physical/chemical : Solvents: water, ≥60% properties comments Solid: ≥2%

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Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid

: No specific data.

Incompatible materials

: Reactive or incompatible with the following materials: oxidizing materials, reducing materials, metals, acids, alkalis and moisture. Incompatible with peroxides. Amines.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Informationontoxicologicaleffects

Acutetoxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phosphoric acid	LD50 Dermal LD50 Oral		2740 mg/kg 1.25 g/kg	-

Conclusion/Summary

: Based on analysis and test results, this product is not considered as biocompatible per EN ISO 7405:2008 and EN ISO 10993-1:2009.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Cobalt aluminate blue spinel	-	2B	-

Reproductivetoxicity

Not available.

Teratogenicity

Not available.

Specifictargetorgantoxicity(singleexposure)

Not available.

Specifictargetorgantoxicity(repeatedexposure)

Not available.

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Section 11. Toxicological information

Aspirationhazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Oral, Dermal, Inhalation.

Potentialacutehealtheffects

Eye contact : Causes serious eye damage.

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory

system.

Skin contact : Causes severe burns.

Ingestion : Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and

stomach.

Symptomsrelatedtothephysical.chemicalandtoxicologicalcharacteristics

Eye contact : Adverse symptoms may include the following:

watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

<u>Delavedandimmediateeffectsandalsochroniceffectsfromshortandlongtermexposure</u>

Shorttermexposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Longtermexposure

Potential immediate : Not a

effects

: Not available.

Potential delayed effects : Not available.

Potentialchronichealtheffects

Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acutetoxicitvestimates

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Section 11. Toxicological	information
Route	ATE value
Oral	3198.8 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	· ·	Daphnia - Daphnia magna Fish - Lepomis macrochirus	48 hours 96 hours

Persistenceanddegradability

Not available.

Bioaccumulativepotential

Not available.

Mobilitvinsoil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information **DOT Classification IMDG IATA UN** number UN1805 UN1805 UN1805 **UN** proper Phosphoric acid solution RQ PHOSPHORIC ACID Phosphoric acid, solution shipping name (Phosphoric acid) SOLUTION **Transport** hazard class(es) Date of issue/Date of revision Date of previous issue 9/12 : 12/08/2014 : No previous validation Version: 1

	. Transport informati □ III		TIII
Packing group			111
Environmental hazards	No.	No.	No.
Additional information	Reportablequantity 12719.1 lbs / 5774.5 kg [1525.5 gal / 5774.5 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. Limitedquantity Yes. Packaginginstruction Passenger aircraft Quantity limitation: 5 L Cargo aircraft Quantity limitation: 60 L Specialprovisions A7, IB3, N34, T4, TP1	Emergencyschedules(EmS) F-A, S-B Specialprovisions 223	PassengerandCargoAircraft Quantity limitation: 5 L Packaging instructions: 852 CargoAircraftOnly Quantity limitation: 60 L Packaging instructions: 856 LimitedQuantities- PassengerAircraft Quantity limitation: 1 L Packaging instructions: Y841 Specialprovisions A3

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 311: Phosphoric acid

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA302/304

Composition/informationoningredients

No products were found.

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Section 15. Regulatory information

SARA 304 RQ : Not applicable.

SARA311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/informationoningredients

Name	%	hazard	Sudden release of pressure		Immediate (acute) health hazard	Delayed (chronic) health hazard
Phosphoric acid	30-60	No.	No.	No.	Yes.	No.
Cobalt aluminate blue spinel	0.1-1	Yes.	No.	No.	No.	Yes.

SARA313

Not applicable.

Stateregulations

Massachusetts: The following components are listed: PHOSPHORIC ACIDNew York: The following components are listed: Phosphoric acid

New Jersey : The following components are listed: PHOSPHORIC ACID; COBALT compounds

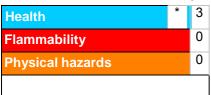
Pennsylvania : The following components are listed: PHOSPHORIC ACID; COBALT COMPOUNDS

CaliforniaProp.65

None of the components are listed.

Section 16. Other information

HazardousMaterialInformationSystem(U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

NationalFireProtectionAssociation(U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

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Gel Etchant

Section 16. Other information

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revision

: 12/08/2014

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: 1

Prepared by

: IHS

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

: HCS (U.S.A.)- Hazard Communication Standard

International transport regulations

▼ Indicates information that has changed from previously issued version.

Noticetoreader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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