### **SAFETY DATA SHEETS**

## This SDS packet was issued with item:

071229830

The safety data sheets (SDS) in this packet apply to the individual products listed below. Please refer to invoice for specific item number(s).

071245752



# **SAFETY DATA SHEET**

**KeyCast** 

Section 1. Identi	Section 1. Identification		
GHS product identifier	: KeyCast		
Product code	: 4220000		
Other means of identification	: Not available.		
Product type	: Liquid.		
Relevant identified uses on Not applicable.	f the substance or mixture and uses advised against		
Supplier's details	: Keystone Industries 52 West King Street Myerstown, PA 17067 (856) 663-4700		
Emergency telephone number (with hours of operation)	: INFOTRAC: (800) 535-5053		
Section 2. Hazards identification			

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION (Fertility) - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown oral toxicity: 95.2% Percentage of the mixture consisting of ingredient(s) of unknown dermal toxicity: 98% Percentage of the mixture consisting of ingredient(s) of unknown inhalation toxicity: 99. 2%

**GHS label elements Hazard pictograms** 

Signal word **Hazard statements** 



: Warning

- : May cause an allergic skin reaction. Suspected of damaging fertility.

#### **Precautionary statements**

**Prevention** 

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection: Recommended: chemical splash goggles and/or face shield. safety glasses with sideshields.. Wear protective clothing: Recommended: Nitrile gloves. Neoprene gloves.. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.

## Section 2. Hazards identification

Response	: IF exposed or concerned: Get medical attention. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

### Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

# The specific chemical identity and exact concentration of the ingredient(s) listed below are being withheld as a trade secret.

Ingredient name	CAS number	EC number	INCI Name	%
Proprietary Ingredient #1	-	-	-	≤5
Proprietary Ingredient #2	-	-	-	≤3
Proprietary Ingredient #3	-	-	-	≤2.2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

#### **Description of necessary first aid measures**

Eye contact	eyelids.	ely flush eyes with plenty of Check for and remove any c Get medical attention if irrita	ontact lenses. Continu		
Inhalation	not breat respiratio aid to giv in recove	victim to fresh air and keep a hing, if breathing is irregular n or oxygen by trained perso e mouth-to-mouth resuscitat ry position and get medical a ght clothing such as a collar	or if respiratory arrest onnel. It may be dange ion. Get medical atten attention immediately.	occurs, provide artificia erous to the person pro ition. If unconscious, p Maintain an open airw	al oviding place
Skin contact	contamin Continue complain	h plenty of soap and water. ated clothing thoroughly with to rinse for at least 10 minut ts or symptoms, avoid furthe proughly before reuse.	water before removing tes. Get medical attention	g it, or wear gloves. tion. In the event of a	ny
Ingestion	keep at r the exposed unless di kept low anything	t mouth with water. Remove est in a position comfortable sed person is conscious, give person feels sick as vomiting rected to do so by medical p so that vomit does not enter by mouth to an unconscious nedical attention immediately	for breathing. If mater e small quantities of wa g may be dangerous. I ersonnel. If vomiting o the lungs. Get medica person. If unconsciou	rial has been swallowe ater to drink. Stop if th Do not induce vomiting occurs, the head should al attention. Never give us, place in recovery po	ed and ne g d be e osition
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### Section 4. First aid measures

such as a collar, tie, belt or waistband.

#### Most important symptoms/effects, acute and delayed

Potential acute health effe	<u>cts</u>	
Eye contact	: No known significant effects or critical hazards.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: May cause an allergic skin reaction.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/sym	<u>ptoms</u>	
Eye contact	: No specific data.	
Inhalation	: Adverse symptoms may include the following: Suspected of damaging fertility.	
Skin contact	: Adverse symptoms may include the following: Suspected of damaging fertility. redness irritation	
Ingestion	: Adverse symptoms may include the following: Suspected of damaging fertility.	
Indication of immediate me	dical attention and special treatment needed, if necessary	
Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash	

#### See toxicological information (Section 11)

### Section 5. Fire-fighting measures

Extinguishing media					
Suitable extinguishing media	: Use an ext	tinguishing agent suitable	for the surrounding	fire.	
Unsuitable extinguishing media	: None know	vn.			
Specific hazards arising from the chemical	: In a fire or	if heated, a pressure incr	ease will occur and	the container may burs	t.
Hazardous thermal decomposition products	carbon dio carbon mo phosphoru	noxide	e the following mate	rials:	
Special protective actions for fire-fighters	<ul> <li>Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.</li> </ul>				
Special protective equipment for fire-fighters		rs should wear appropriat (SCBA) with a full face-pi			breathing
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contaminated clothing thoroughly with water before removing it, or wear gloves.

# Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures			
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.		
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
Methods and materials for co	ntainment and cleaning up		
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.		
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.		

## Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures		Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities		Do not store above the following temperature: 38°C (100.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

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## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

	<u>1115</u>			
Ingredient name		Exposure limits		
Proprietary Ingredient #1 Proprietary Ingredient #2 Proprietary Ingredient #3		None. None. <b>AIHA WEEL (United States, 10/2011).</b> <b>Absorbed through skin.</b> TWA: 1 mg/m <sup>3</sup> 8 hours.		
Appropriate engineering controls	local exhaust ventilation or o	dust, fumes, gas, vapor or mist, use process enclosures, other engineering controls to keep worker exposure to w any recommended or statutory limits.		
Environmental exposure controls	they comply with the require cases, fume scrubbers, filte	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection meas	<u>Ires</u>			
Hygiene measures	: Wash hands, forearms and eating, smoking and using the Appropriate techniques show Contaminated work clothing	face thoroughly after handling chemical products, before he lavatory and at the end of the working period. uld be used to remove potentially contaminated clothing. should not be allowed out of the workplace. Wash e reusing. Ensure that eyewash stations and safety orkstation location.		
Eye/face protection	assessment indicates this is gases or dusts. If contact is the assessment indicates a	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: chemical splash goggles and/or face shield. safety glasses with side-shields.		
Skin protection				
Hand protection	worn at all times when hand necessary. Considering the during use that the gloves a noted that the time to break glove manufacturers. In the	bus gloves complying with an approved standard should be lling chemical products if a risk assessment indicates this is a parameters specified by the glove manufacturer, check re still retaining their protective properties. It should be through for any glove material may be different for different a case of mixtures, consisting of several substances, the s cannot be accurately estimated.		
Body protection	performed and the risks invo	ent for the body should be selected based on the task being olved and should be approved by a specialist before ommended: Nitrile gloves. Neoprene gloves.		
Other skin protection	: Appropriate footwear and ar	ny additional skin protection measures should be selected formed and the risks involved and should be approved by a		
Respiratory protection	: Based on the hazard and po appropriate standard or cert	otential for exposure, select a respirator that meets the ification. Respirators must be used according to a am to ensure proper fitting, training, and other important		

## Section 9. Physical and chemical properties

#### **Appearance**

Physical state	: Liquid.
Color	: Violet.
Odor	: Acrylic [Slight]
Odor threshold	Not available.
рН	Not available.
Melting point	: Not available.
Boiling point	: >100°C (>212°F)
Flash point	: Closed cup: >100°C (>212°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	Not available.
Relative density	: Not available.
Solubility	<ul> <li>Partially soluble in the following materials: acetone.</li> <li>Very slightly soluble in the following materials: cold water and hot water.</li> </ul>
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): 600 to 1200 mPa⋅s (600 to 1200 cP)
Flow time (ISO 2431)	: Not available.

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use.
Conditions to avoid	: Storage > 38 °C (100 °F), exposure to light, loss of dissolved air, and contamination with incompatible materials.
Incompatible materials	: Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Proprietary Ingredient #1	LD50 Oral	Rat	>5000 mg/kg	-
Proprietary Ingredient #3	LD50 Dermal	Rabbit	5170 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Proprietary Ingredient #1	Eyes - Moderate irritant	Rabbit	-	60 milligrams	-
	Skin - Moderate irritant	Human	-	72 hours 100 milligrams Intermittent	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
Proprietary Ingredient #3	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-

#### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

#### Information on the likely : Not available. routes of exposure

## Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

# Section 11. Toxicological information

Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: Suspected of damaging fertility.
Skin contact	: Adverse symptoms may include the following: Suspected of damaging fertility. redness irritation
Ingestion	: Adverse symptoms may include the following: Suspected of damaging fertility.

Delayed and immediate effect	ts	and also chronic effects from short and long term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	ect	<u>s</u>
Not available.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
<b>Developmental effects</b>	:	No known significant effects or critical hazards.
Fertility effects	:	Suspected of damaging fertility.

#### **Numerical measures of toxicity**

Acute toxicity estimates

Not available.

### Section 12. Ecological information

#### **Toxicity**

Not available.

#### Persistence and degradability

Not available.

#### **Bioaccumulative potential**

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Section 12. Ecolo	gical informat	ion	
Product/ingredient name	LogPow	BCF	Potential
Proprietary Ingredient #1 Proprietary Ingredient #2 Proprietary Ingredient #3	-0.41 - 0.67	- 53 to 72 -	low low low
Mobility in soil Soil/water partition coefficient (Koc)	: Not available.		
Other adverse effects	: No known significant effects or critical hazards.		
Section 13. Dispo	sal considera	tions	
Disposal methods	of this product, solur requirements of en regional local author via a licensed was the sewer unless for	utions and any by-products sho vironmental protection and wa prity requirements. Dispose of the disposal contractor. Waste ully compliant with the requirem	nimized wherever possible. Disposal buld at all times comply with the ste disposal legislation and any surplus and non-recyclable products should not be disposed of untreated to nents of all authorities with jurisdiction. n or landfill should only be considered

and sewers. Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

# Section 15. Regulatory information

U.S. Federal regulations	-	<b>PAIR</b> : Propanol, 1(or 2)-(2-methoxymethylethoxy)-, acetate
	TSCA 8(a	) CDR Exempt/Partial exemption: Not determined
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Listed	
Clean Air Act Section 602 Class I Substances	: Not listed	
Clean Air Act Section 602 Class II Substances	: Not listed	
DEA List I Chemicals (Precursor Chemicals)	: Not listed	
DEA List II Chemicals (Essential Chemicals)	: Not listed	
<u>SARA 302/304</u>		
Composition/information	on ingredient	<u>s</u>
No products were found.		
SARA 304 RQ	: Not applic	able.
<u>SARA 311/312</u>		
Classification		SITIZATION - Category 1 REPRODUCTION (Fertility) - Category 2
Composition/information	<u>on ingredient</u>	<u>s</u>
Name	%	Classification
Proprietary Ingredient #1	≤5	SKIN IRRITATION - Category 2
Proprietary Ingredient #2	Proprie	TOXIC TO REPRODUCTION (Fertility, causing atrophy of the
Proprietary Ingredient #3	Proprie	testes) - Category 2 Etary SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
State regulations		
Massachusetts	: None of th	ne components are listed.
New York		ne components are listed.
New Jersey	: None of th	ne components are listed.
Pennsylvania	: None of the	ne components are listed.
International regulations		
Chemical Weapon Conven Not listed.	tion List Sche	edules I, II & III Chemicals
Chemical Weapon Conven Not listed.	<u>tion List Sche</u>	edules I, II & III Chemicals
Chemical Weapon Conven Not listed. Inventory list		
Chemical Weapon Conven Not listed.	: Not deter	

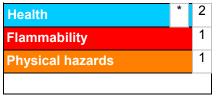
- China : All components are listed or exempted.
- Europe : Not determined.

## Section 15. Regulatory information

-	-
Japan	: Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: All components are listed or exempted.
Viet Nam	: Not determined.

### Section 16. Other information

#### Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

#### Procedure used to derive the classification

Classification	Justification
5,	Calculation method Calculation method
History	

Date of issue/Date of revision

## Section 16. Other information

Date of printing	: 8/13/2018
Date of issue/Date of revision	: 8/13/2018
Date of previous issue	: 12/4/2017
Version	: 1
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.
Vindicates information th	at has shanned from providually issued version

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.