SAFETY DATA SHEETS

This SDS packet was issued with item:

070482851

The safety data sheets (SDS) in this packet apply to the individual products listed below. Please refer to invoice for specific item number(s).

071363225 075032362 075032388 075032396 273013013 273019543

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

071363209 071363233 078915475 273011306 273016703

Material Safety Data Sheet

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ ESPE™ Scotchbond™ Universal
MANUFACTURER: 3M
DIVISION: 3M ESPE Dental Products

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/13/11
Supercedes Date: 07/12/11

Document Group: 29-8287-4

Product Use:

Intended Use:	Dental Product
Limitations on Use:	For use only by dental professionals.
Specific Use:	Dental Adhesive

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	1565-94-2	15 - 25
2-HYDROXYETHYL METHACRYLATE	868-77-9	15 - 25
DECAMETHYLENE DIMETHACRYLATE	6701-13-9	5 - 15
ETHANOL	64-17-5	10 - 15
WATER	7732-18-5	10 - 15
SILANE TREATED SILICA	122334-95-6	5 - 15
2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	1207736-18-2	1 - 10
COPOLYMER OF ACRYLIC AND ITACONIC ACID	25948-33-8	1 - 5
DIMETHYLAMINOBENZOAT(-4)	10287-53-3	< 2
CAMPHORQUINONE	10373-78-1	< 2
(DIMETHYLAMINO)ETHYL METHACRYLATE	2867-47-2	< 2
METHYL ETHYL KETONE	78-93-3	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous Liquid
Odor, Color, Grade: Characteristic odor, yellow liquid
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Flammable liquid and vapor. May cause chemical eye burns. May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm. Contains a chemical or chemicals which can cause cancer. This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Skin Contact:
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

NOTE: This product contains ethanol. In IARC published Monograph No. 44, entitled, "Alcohol Drinking", the carcinogenicity of ethanol was determined based on chronic exposure to ethanol through human consumption of alcoholic beverages. This is not an expected effect during the foreseeable use of this product.

Ingredient	C.A.S. No.	Class Description	Regulation
ETHANOL	64-17-5	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.
Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	34 ºC [*Test Method:* Closed Cup]
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*

5.2 EXTINGUISHING MEDIA
Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions
Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with

bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with detergent and water. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid static discharge. Avoid eye contact. Avoid breathing of vapors. Avoid skin contact. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Wash hands after handling and before eating.

7.2 STORAGE

Store under normal warehouse conditions. Keep container tightly closed. Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields
.

8.2.2 Skin Protection

Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Do not ingest. Wash hands after handling and before eating.

8.3 EXPOSURE GUIDELINES

Ingredient	Authority	Type	Limit	Additional Information
2-Butanone	ACGIH	TWA	200 ppm	
2-Butanone	ACGIH	STEL	300 ppm	
2-Butanone	OSHA	TWA	590 mg/m3	
ALUMINUM OXIDE (FIBROUS FORMS ONLY)	OSHA	TWA, respirable fraction	5 mg/m3	
ALUMINUM OXIDE (FIBROUS FORMS ONLY)	OSHA	TWA, as total dust	15 mg/m3	
ETHANOL	ACGIH	STEL	1000 ppm	

ETHANOL	OSHA	TWA	1900 mg/m3
METHYL ETHYL KETONE	ACGIH	TWA	200 ppm
METHYL ETHYL KETONE	ACGIH	STEL	300 ppm
METHYL ETHYL KETONE	OSHA	TWA	590 mg/m3

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Viscous Liquid
Odor, Color, Grade:	Characteristic odor, yellow liquid
General Physical Form:	Liquid
Autoignition temperature	*No Data Available*
Flash Point	34 ºC [*Test Method:* Closed Cup]
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Boiling Point	>= 78 ºC
Density	1 - 1.2 g/cm3
Vapor Density	*No Data Available*
Vapor Pressure	*No Data Available*
Specific Gravity	1 - 1.2 [*Ref Std:* WATER=1]
pH	*Not Applicable*
Melting point	*No Data Available*
Solubility in Water	Appreciable
Evaporation rate	*No Data Available*
Kow - Oct/Water partition coef	*No Data Available*
Viscosity	*Not Applicable*

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition

Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Nitrogen	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) wastes in a sanitary landfill.
Incinerate uncured product in a permitted hazardous waste incinerator.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):
LE-F100-1014-6, LE-F100-1014-7, LE-F100-1014-9, 70-2011-3903-0

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 **Flammability:** 2 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 1: Product name was modified.
Section 3: Carcinogenicity phrase was modified.
Page Heading: Product name was modified.
Section 1: Initial issue message was modified.
Section 14: ID Number(s) Template 1 was modified.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com

Safety Data Sheet

Document Group:	29-8287-4	**Version Number:**	4.00
Issue Date:	02/25/16	**Supercedes Date:**	06/10/15

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ Scotchbond™ Universal

Product Identification Numbers
LE-F100-1014-6, LE-F100-1014-7, LE-F100-1014-9, 70-2011-3903-0

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Adhesive
Restrictions on use
For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Flammable Liquid: Category 3.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1B.

2.2. Label elements
Signal word
Danger

Symbols
Flame | Corrosion | Exclamation mark |

Pictograms

Hazard Statements
Flammable liquid and vapor.

Causes serious eye damage.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting equipment.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear eye/face protection.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-HYDROXYETHYL METHACRYLATE	868-77-9	15 - 25 Trade Secret *
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	1565-94-2	15 - 25 Trade Secret *
DECAMETHYLENE DIMETHACRYLATE	6701-13-9	5 - 15 Trade Secret *
ETHANOL	64-17-5	10 - 15 Trade Secret *
SILANE TREATED SILICA	122334-95-6	5 - 15 Trade Secret *
WATER	7732-18-5	10 - 15 Trade Secret *

2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	1207736-18-2	1 - 10 Trade Secret *
COPOLYMER OF ACRYLIC AND ITACONIC ACID	25948-33-8	1 - 5 Trade Secret *
(DIMETHYLAMINO)ETHYL METHACRYLATE	2867-47-2	< 2 Trade Secret *
CAMPHORQUINONE	10373-78-1	< 2 Trade Secret *
DIMETHYLAMINOBENZOAT(-4)	10287-53-3	< 2 Trade Secret *
METHYL ETHYL KETONE	78-93-3	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
ETHANOL	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.
ETHANOL	64-17-5	OSHA	TWA:1900 mg/m3(1000 ppm)	
METHYL ETHYL KETONE	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
METHYL ETHYL KETONE	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Viscous Liquid
Odor, Color, Grade:	Characteristic odor, yellow liquid
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	>= 78 ºC
Flash Point	30.5 ºC [*Test Method:* Closed Cup]
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1 - 1.2 g/cm3
Specific Gravity	1 - 1.2 [*Ref Std:* WATER=1]
Solubility in Water	Appreciable
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*Not Applicable*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:
This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the

International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Ingestion	Rat	LD50 5,564 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
ETHANOL	Dermal	Rabbit	LD50 > 15,800 mg/kg
ETHANOL	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
ETHANOL	Ingestion	Rat	LD50 17,800 mg/kg
DECAMETHYLENE DIMETHACRYLATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
DECAMETHYLENE DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SILANE TREATED SILICA	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SILANE TREATED SILICA	Ingestion	similar compounds	LD50 estimated to be 2,000 - 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-PROPENOIC ACID, 2-METHYL-, REACTION PRODUCTS WITH 1,10-DECANEDIOL AND PHOSPHOROUS OXIDE (P2O5)	Ingestion	Rat	LD50 > 1,380 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	Rat	LD50 > 5,000 mg/kg
CAMPHORQUINONE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
CAMPHORQUINONE	Ingestion	Rat	LD50 > 2,000 mg/kg
DIMETHYLAMINOBENZOAT(-4)	Dermal	Rat	LD50 > 2,000 mg/kg
DIMETHYLAMINOBENZOAT(-4)	Ingestion	Rat	LD50 > 2,000 mg/kg
(DIMETHYLAMINO)ETHYL METHACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
(DIMETHYLAMINO)ETHYL METHACRYLATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.436 mg/l
(DIMETHYLAMINO)ETHYL METHACRYLATE	Ingestion	Rat	LD50 > 2,000 mg/kg
METHYL ETHYL KETONE	Dermal	Rabbit	LD50 > 8,050 mg/kg
METHYL ETHYL KETONE	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l

METHYL ETHYL KETONE	Ingestion	Rat	LD50 2,737 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	Rabbit	No significant irritation
2-HYDROXYETHYL METHACRYLATE	Rabbit	Minimal irritation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Minimal irritation
ETHANOL	Rabbit	No significant irritation
DECAMETHYLENE DIMETHACRYLATE	Professional judgement	Irritant
DIMETHYLAMINOBENZOAT(-4)	Rabbit	No significant irritation
METHYL ETHYL KETONE	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	In vitro data	Corrosive
2-HYDROXYETHYL METHACRYLATE	Rabbit	Moderate irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Moderate irritant
ETHANOL	Rabbit	Moderate irritant
DECAMETHYLENE DIMETHACRYLATE	Professional judgement	Severe irritant
DIMETHYLAMINOBENZOAT(-4)	Rabbit	Mild irritant
METHYL ETHYL KETONE	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE	Human and animal	Sensitizing
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Guinea pig	Sensitizing
ETHANOL	Human	Some positive data exist, but the data are not sufficient for classification
DECAMETHYLENE DIMETHACRYLATE		Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-HYDROXYETHYL METHACRYLATE	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
ETHANOL	In Vitro	Some positive data exist, but the data are not sufficient for classification
ETHANOL	In vivo	Some positive data exist, but the data are not sufficient for classification
METHYL ETHYL KETONE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
ETHANOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
METHYL ETHYL KETONE	Inhalation	Human	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to development	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
ETHANOL	Inhalation	Not toxic to development	Rat	NOAEL 38 mg/l	during gestation
ETHANOL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
METHYL ETHYL KETONE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 8.8 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ETHANOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
ETHANOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ETHANOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
ETHANOL	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 3,000 mg/kg	
DECAMETHYLENE DIMETHACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
COPOLYMER OF ACRYLIC AND ITACONIC ACID	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 5,000 mg/kg	
METHYL ETHYL KETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
METHYL ETHYL KETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional	NOAEL Not available	

				judgement		
METHYL ETHYL KETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
METHYL ETHYL KETONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,080 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	endocrine system | liver | nervous system | kidney and/or bladder	All data are negative	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
ETHANOL	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ETHANOL	Inhalation	hematopoietic system | immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25 mg/l	14 days
ETHANOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ETHANOL	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 3,000 mg/kg/day	7 days
METHYL ETHYL KETONE	Dermal	nervous system	All data are negative	Guinea pig	NOAEL Not available	31 weeks
METHYL ETHYL KETONE	Inhalation	liver | kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Inhalation	heart | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles	All data are negative	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	7 days
METHYL ETHYL KETONE	Ingestion	nervous system	All data are negative	Rat	NOAEL 173 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	29-8287-4	**Version Number:**	4.00
Issue Date:	02/25/16	**Supercedes Date:**	06/10/15

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com