

SAFETY DATA SHEETS

This SDS packet was issued with item:

072068450

The safety data sheets (SDS) in this packet apply to the individual products listed below. Please refer to invoice for specific item number(s).

072068427 072068435 072068443 072068468 072068476 072068484 072068492 072068781 072068799 072088482

MS349604

NATURE-CRYL POUR - LIQUID
MATERIAL SAFETY DATA SHEET

Page 1 of 2

SECTION 1 - SOURCE/IDENTITY/USE INFORMATION**MANUFACTURER**

GC AMERICA INC.

3737 West 127th St.

Alsip, Illinois, 60658

Telephone: 708-597-0900

Hours Mon.-Fri: 8:00 a.m.-5:00 p.m. C.S.T.

Transportation Emergency No. 800-424-9300

COMMON NAME: NATURE-CRYL POUR - Liquid**PRODUCT USE:** Preparation of denture base

The following information is provided with regard to the toxicity and hazards of the pure components present in this portion of the unmixed powder/liquid system.

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

COMPONENT	C.A.S.	EXPOSURE LIMITS	LD50/LC50	%
Methyl Methacrylate	80-62-6	TWA=100ppm (ACGIH)	LD50=7.9g/kg (oral rat) LC50=3750 ppm/4hr	60-100
Ethyl-2-cyano-3,3, diphenylacrylate	5232-99-5	TWA=10mg/m ³ (ACGIH)	N.E.	1-5

SECTION 3 - PHYSICAL/CHEMICAL PROPERTIES**BOILING POINT:** 99°C**VAPOR PRESSURE:** 50 @ 30°C**VAPOR DENSITY:** 3.5**SOLUBILITY IN WATER:** Slight.**COEFFICIENT OF OIL/WATER DISTRIBUTION:** N.E.**APPEARANCE AND ODOR:** Colorless volatile liquid with sweet sharp odor**SPECIFIC GRAVITY (H₂O = 1):** 0.939**MELTING POINT:** N.E.**EVAPORATION RATE:** N.E.**ODOR THRESHOLD:** < 1 ppm as Methyl Methacrylate**SECTION 4 - FIRE AND EXPLOSION DATA****FLASH POINT:** 11°C (ASTM D56-70) (Closed Cup)**FLAMMABLE LIMITS:** N.E.**EXTINGUISHING MEDIA:** Foam, carbon dioxide, dry chemical, water fog**SPECIAL FIRE FIGHTING PROCEDURES:** Full protective equipment, including self-contained breathing apparatus.**UNUSUAL FIRE AND EXPLOSION HAZARDS:** When heated above the flashpoint, emits vapors, which when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point. Sealed containers exposed to elevated temperatures may rupture explosively due to polymerization. Vapors are heavier than air and may travel to ignition source.**HAZARDOUS COMBUSTION PRODUCTS:** Carbon Dioxide, Carbon Monoxide, Smoke**SECTION 5 - REACTIVITY DATA****STABILITY**Stable ☐Unstable ☒**POLYMERIZATION:** Will Not Occur ☐Will Occur ☒**CONDITIONS TO AVOID:** Heat and ignition sources**INCOMPATIBILITY (Materials to Avoid):** Reducing and oxidizing agents. Material has strong solvent properties.**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:** None known**SECTION 6 - HEALTH HAZARD DATA and FIRST AID INFORMATION**

	YES	NO	NE	NA	NTP	IARC	OSHA	OTHER
MUTAGENIC AFFECTS		X						
TERATOGENIC AFFECTS		X						
REPRODUCTIVE TOXIN		X						
CARCINOGENICITY		X						
SENSITIZER	X							

SECTION 6 - HEALTH HAZARD DATA and FIRST AID INFORMATION - continued**ROUTES OF ENTRY:** Inhalation ☒ Skin ☒ Ingestion ☒**HEALTH HAZARD (Acute and Chronic):**

INHALATION: May cause nose and throat irritation. May cause nervous system depression. Reports have associated repeated and prolonged overexposure to brain damage and nervous system damage.

INGESTION: May cause abnormal liver and kidney function

EYES: May cause irritation or burning

SKIN: May cause irritation or burning of skin, and mucous membranes. Repeated exposure may cause skin burns and allergic reactions.

SIGNS AND SYMPTOMS OF OVEREXPOSURE: Inhalation overexposure: headache, dizziness, nausea, staggering gait, confusion, unconsciousness.

CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N.E.

EMERGENCY FIRST AID PROCEDURES:

INGESTION: If ingested, do not induce vomiting. Give one or two glasses of water and seek medical attention.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek medical attention.

EYES: Immediately flush eyes with water. Seek medical attention.

SKIN: Wash with soap and water.

SECTION 7 - PRECAUTIONS FOR SAFE HANDLING AND USE

IN CASE OF RELEASE OR SPILL: Eliminate source of ignition. Wear skin, eye, and respiratory protection. Contain spill and keep out of sewers. Use absorbent to soak up liquid. Use non-sparking equipment and shovel into waste container.

WASTE DISPOSAL METHOD: Material is a hazardous waste, No. U162. Dispose of waste in facility permitted. for hazardous waste in accordance with local, state and federal regulations.

STORAGE, HANDLING, AND SPECIAL PRECAUTIONS: Keep away from heat, sparks, flame, direct sunlight and elevated temperatures.

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: Reduce exposure to vapor in accordance with safe hygiene practice. If exposure limits are exceeded, use an MSHA-NIOSH approved respirator for organic vapors.

VENTILATION: Local Exhaust: Yes Mechanical: N.A. Special: N.A. Other: N.A.

PROTECTIVE GLOVES: Use disposable vinyl gloves

EYE PROTECTION: Chemical eye goggles and full face protection if necessary

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Eye wash station

WORK/HYGIENIC PRACTICE: Follow safe hygiene practices

SECTION 9 - PREPARATION INFORMATION

This data is supplied to comply with OSHA Hazard Communication Standard 29 CFR1910.1200 and W.H.M.I.S. CPR

DATE: 01 March 2006

REVIEWED: 27 February 2012

N.A. = NOT APPLICABLE

N.E. = NOT ESTABLISHED

The information herein is given in good faith. No warranty expressed or implied is made.

FIRE – 4

TOXICITY – 2

NFPA
REACTIVITY – 3

SPECIAL – P



Safety Data Sheet

acc. to OSHA HCS 29 CFR 1910.1200

Printing date 04/21/2015

Version US-EN-Rev 1

Reviewed on 04/20/2015

1 Identification

- **Product identifier**

- **Trade name:** NATURE-CRYL POUR (Liquid)

- **Relevant identified uses of the substance or mixture and uses advised against**

Dental material

The product is intended for professional use.

To avoid risks for humans and environment obtain instructions.

- **Application of the substance / the mixture** Manufacture of dental prothesis

- **Details of the supplier of the safety data sheet**

- **Manufacturer/Supplier:**

GC America Inc.

3737 W. 127th Street

Alsip, IL 60803

USA

sds@gcamerica.com

- **Information department:** Regulatory Affairs

- **Emergency telephone number:**

During normal opening times (Mon.-Fri. 8:00 AM-5:00 PM CST): +1 (708) 597-0900

Transportation (CHEMTREC®) Emergency Telephone No. +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**

Flam. Liq. 2 H225 Highly flammable liquid and vapor.

Acute Tox. 3 H301 Toxic if swallowed.

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin Corr. 1C H314 Causes severe skin burns and eye damage.

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Additional information:**

The information provided is in regards to the toxicity and hazard rating(s) of the individual component(s) in the formulation. The associated risk(s) depends on the route(s) of exposure. The hazard rating system is based entirely on the existence of the risk(s) and does not take into account the likelihood of reduced risk(s) through proper usage and handling.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS05



GHS06



GHS08

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Trade name: NATURE-CRYL POUR (Liquid)

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· **Signal word** Danger· **Hazard-determining components of labeling:**

methyl methacrylate (MMA)

dimethacrylate**

catalyst**

UV-light absorber**

· **Hazard statements**

Highly flammable liquid and vapor.

Toxic if swallowed.

Harmful in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not breathe dusts or mists.

Wear protective gloves / eye protection / face protection.

If swallowed: Immediately call a poison center/doctor.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:**

1.1 % of the mixture consists of component(s) of unknown toxicity.

· **Classification system:**· **NFPA ratings (scale 0 - 4)**

Health = 2

Fire = 3

Reactivity = 2

· **HMIS-ratings (scale 0 - 4)**

Health = 2

Fire = 3

Reactivity = 2

· **Other hazards**· **Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**· **Description:** Mixture of the substances listed below with nonhazardous additions.· **Dangerous components:**

80-62-6	methyl methacrylate (MMA)	90-100%
	dimethacrylate**	1-5%
	catalyst**	1-5%

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UV-light absorber**

< 0.5%

· **Additional information:**

If a substance is marked with **, then substance is a trade secret. This is allowed under OSHA's Hazard Communication Standard (HCS) as a trade secret and under GHS as Confidential Business Information (CBI).

4 First-aid measures

· **Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.
If symptoms persist consult doctor.

· **After inhalation:**

Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.
Do not use mouth to mouth or mouth to nose resuscitation.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.
Seek medical treatment.

· **After eye contact:**

Protect unharmed eye.
Rinse opened eye for several minutes under running water. Then consult a doctor.

· **After swallowing:**

Do not induce vomiting; immediately call for medical help.
Rinse out mouth and then drink plenty of water.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** Allergic reactions

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:** CO₂, sand, extinguishing powder. Do not use water.

· **For safety reasons unsuitable extinguishing agents:** Water

· **Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon monoxide and carbon dioxide

Carbon dioxide

· **Advice for firefighters**

· **Protective equipment:** Wear self-contained respiratory protective device.

· **Additional information**

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Remove persons from danger area.

Keep away from ignition sources

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Avoid contact with the eyes and skin.

Wear protective clothing.

· **Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Do not allow to penetrate the ground/soil.

· **Methods and material for containment and cleaning up:**

Ensure adequate ventilation.

Absorb liquid components with liquid-binding material.

Dispose of the collected material according to regulations.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **Handling:**

· **Precautions for safe handling**

Observe instructions for use.

Ensure good ventilation/exhaustion at the workplace.

Do not inhale dust / smoke / mist.

Prevent formation of aerosols.

Avoid contact with the eyes and skin.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Do not spray on a naked flame or any incandescent material.

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

Store in a cool location.

Store only in unopened original receptacles.

· **Information about storage in one common storage facility:** Store away from foodstuffs.

· **Further information about storage conditions:**

Observe instructions for use / storage.

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

Store in a cool place.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

80-62-6 methyl methacrylate (MMA)

PEL Long-term value: 410 mg/m³, 100 ppm

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REL	Long-term value: 410 mg/m ³ , 100 ppm
TLV	Short-term value: 410 mg/m ³ , 100 ppm
	Long-term value: 205 mg/m ³ , 50 ppm
	(SEN) NIC-DSEN

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
Avoid contact with the eyes and skin.
Wash hands before breaks and at the end of work.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
- **Breathing equipment:** Suitable respiratory protective device recommended.
- **Protection of hands:** Protective gloves
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Color:	Colorless
Odor:	Sweetish
Odor threshold:	Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	99 °C (210 °F)

· Flash point: 10 °C (50 °F)

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature: Undetermined.

· Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

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· Danger of explosion:	Heating may cause an explosion. Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Explosion limits:	
Lower:	2.1 Vol %
Upper:	12.5 Vol %
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	0.939 g/cm ³ (7.836 lbs/gal)
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.0 %
VOC content:	97.9 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** Danger of polymerization.
- **Chemical stability** Stable at ambient temperature.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions**
Spontaneous polymerization can be caused in unstabilized product e.g. by ambient heat.
Danger of receptacles bursting because of high vapor pressure if heated.
Exothermic polymerization.
- **Conditions to avoid** Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- **Incompatible materials:**
Reacts with peroxides and other radical forming substances.
Reacts with amines.
Reacts with heavy metals.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:** No further relevant information available.
- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.

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- **on the eye:**
Strong irritant with the danger of severe eye injury.
Irritating effect.
 - **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
 - **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive
Irritant
 - **Carcinogenic categories**
- | | |
|---|---|
| · IARC (International Agency for Research on Cancer) | |
| methyl methacrylate (MMA) | 3 |
- **NTP (National Toxicology Program)**
- | | |
|------------------------------------|--|
| None of the ingredients is listed. | |
|------------------------------------|--|
- **OSHA-Ca (Occupational Safety & Health Administration)**
- | | |
|------------------------------------|--|
| None of the ingredients is listed. | |
|------------------------------------|--|
- **Carcinogenic categories' legend:**
IARC Group 1: The agent is carcinogenic to humans.
IARC Group 2A: The agent is probably carcinogenic to humans.
IARC Group 2B: The agent is possibly carcinogenic to humans.
IARC Group 3: The agent is not classifiable as to its carcinogenicity to humans.
IARC Group 4: The agent is probably not carcinogenic to humans.
NTP K: Known to be human carcinogen.
NTP R: Reasonably anticipated to be human carcinogen.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Not known to be hazardous to water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number	
· DOT, ADR, IMDG, IATA	UN1247
· UN proper shipping name	
· DOT	Methyl methacrylate monomer, stabilized
· ADR	1247 Methyl methacrylate monomer, stabilized
· IMDG, IATA	METHYL METHACRYLATE MONOMER, STABILIZED
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· ADR, IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· EMS Number:	F-E,S-D
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR	
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· IMDG	
· Limited quantities (LQ)	1L

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· **Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":**

UN1247, Methyl methacrylate monomer, stabilized, 3, II

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **SARA (Superfund Amendments and Reauthorization Act)**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

methyl methacrylate (MMA)

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

methyl methacrylate (MMA)

E, NL

· **TLV (Threshold Limit Value established by ACGIH)**

methyl methacrylate (MMA)

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**

GHS02 GHS05 GHS06 GHS08

· **Signal word** Danger· **Hazard-determining components of labeling:**

methyl methacrylate (MMA)

dimethacrylate**

catalyst**

UV-light absorber**

· **Hazard statements**

Highly flammable liquid and vapor.

Toxic if swallowed.

Harmful in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

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Do not breathe dusts or mists.

Wear protective gloves / eye protection / face protection.

If swallowed: Immediately call a poison center/doctor.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Department issuing SDS: Regulatory Affairs

Contact:

Regulatory Affairs

Telephone No. +1 (708) 597-0900

sds@gcamerica.com

Date of preparation / last revision 04/21/2015 / -

Abbreviations and acronyms:

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

HCS: Hazard Communication Standard (USA)

MSDS: Material Safety Data Sheet

SDS: Safety Data Sheet

ECHA: European Chemicals Agency

OSHA: Occupational Safety and Health Administration (USA)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids, Hazard Category 2

Acute Tox. 3: Acute toxicity, Hazard Category 3

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1C: Skin corrosion/irritation, Hazard Category 1C

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Sources

- Manufacturers' MSDSs/SDSs

- OSHA (<https://www.osha.gov/dts/chemicalsampling/toc/chmcas.html>)

- TOXNET (<http://toxnet.nlm.nih.gov/>)

- ECHA (<http://echa.europa.eu/>)

- EnviChem (www.echemportal.org)

Notes:

CAS Registry Number is a Registered Trademark of the American Chemical Society.

CHEMTREC® is a registered service mark of the American Chemistry Council, Inc.

- * Data compared to the previous version altered.** This version replaces all previous versions.

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